

LENGTH TABULATION

12, 15 & 18 SIZES

SLEEVE DASH No.	PLUG DASH No.		-X	-0	-01	-1	-11	-2	-21	-3	-31
	H	G	.085	.085	.100	.116	.131	.147	.162	.179	.194
-03	.103	.188									
-04	.165			.250	.265	.281	.296	.312	.327	.344	.359
-06	.290			.375	.390	.406	.421	.437	.452	.469	.485
-08	.415			.500	.515	.531	.546	.562	.577	.594	.609
-10	.540			.625	.640	.656	.671	.687	.702	.719	.734
-12	.665			.750	.765	.781	.796	.812	.827	.844	.859
-14	.790			.875	.890	.906	.921	.937	.952	.969	.984
-16	.915			1.000	1.015	1.031	1.046	1.062	1.077	1.094	1.109
-18	1.040			1.125	1.140	1.156	1.171	1.187	1.202	1.219	1.234

25 & 28 SIZES

SLEEVE DASH No.	PLUG DASH No.		-X	-0	-01	-1	-11	-2	-21	-3	-31
	H	G	.120	.120	.135	.151	.167	.183	.198	.214	.230
-03	.067	.187									
-04	.130			.250	.265	.281	.297	.313	.328	.344	.360
-06	.255			.375	.390	.406	.422	.438	.453	.469	.485
-08	.380			.500	.515	.531	.547	.563	.578	.594	.610
-10	.505			.625	.640	.656	.672	.688	.703	.719	.735
-12	.630			.750	.765	.781	.797	.813	.828	.844	.860
-14	.755			.875	.890	.906	.922	.938	.953	.969	.985
-16	.880			1.000	1.015	1.031	1.047	1.063	1.078	1.094	1.110
-18	1.005			1.125	1.140	1.156	1.172	1.188	1.203	1.219	1.235

31 SIZE

SLEEVE DASH No.	PLUG DASH No.			-0	-01	-1	-11	-2	-21	-3	-31
	H	G		.190	.206	.221	.237	.252	.268	.283	.299
-06	.185			.375	.391	.406	.422	.437	.453	.468	.484
-08	.310			.500	.516	.531	.547	.562	.578	.593	.609
-10	.435			.625	.640	.656	.672	.687	.703	.718	.734
-12	.560			.750	.766	.781	.797	.812	.828	.843	.859
-14	.685			.875	.891	.906	.922	.937	.953	.968	.984
-16	.810			1.000	1.016	1.031	1.047	1.062	1.078	1.093	1.109
-18	.935			1.125	1.141	1.156	1.172	1.187	1.203	1.218	1.234

EXAMPLES:

1. REQUIREMENTS : #15 SIZE THRU -RIVET , ALUMINUM ALLOY, NON-FLUSH HEAD FOR A .375 OVERALL PANEL .
 FROM TABLE SELECT :
 -0 PLUG = P101F15-0
 -06 SLEEVE = S101F15-06

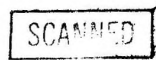


PANEL THICKNESS

SELECT SLEEVE AND PLUG DASH NUMBERS BY DETERMINING THE THICKNESS CLOSEST TO BUT NOT GREATER THAN PANEL TO BE USED

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
E1	10/8/2018	117431

2. REQUIREMENTS : #15 SIZE C'SINK HOLE ,CRES STEEL , FLUSH HEAD FOR A .400 OVERALL PANEL .
 FROM TABLE SELECT :
 -01 PLUG = P161C15-01
 -06 SLEEVE = S161D15-06



INDICATES NOT AVAILABLE

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

THIS DRAWING EMBOONES A CONFIDENTIAL PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

APPROVED DATE 07/21/1977	CURRENT DESIGN ACTIVITY: ARCONIC Arconic Fastening Systems	TITLE: INSERT GROMMET TYPE THRU-RIVET	CURRENT DESIGN ACTIVITY: CAGE CODE: 83324
REV. LETTER AND DATE E 06/07/2011	Rosan Products 3018 W. Lomita Blvd. Torrance, California 90505-5103	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	SALES DRAWING NO.
DAF NUMBER 97060		ANGLES DECIMALS = ±3° .XX = ±.02 .XXX = ±.010	101 SERIES
			SHEET 2 OF 3